AMENDMENTS TO THE SPECIFICATION AND ABSTRACT

In the specification, pages 1-2, paragraph [0003], please amend the paragraph as follows:

The battery case 2 is obtained by forming a stainless steel plate into an almost deep angular case shape, and an upper hidden end of the angular case is an opening end. The battery cover 3 is constructed by a stainless steel plate having an almost rectangular shape which is fit in the opening end of the battery case 2. In the battery cover 3, as shown in FIG. 5, a projection 4a projecting downward from the under face of a positive electrode terminal 4 made of an aluminum alloy penetrates the top and under faces via terminal insulation-sealing members 5 and 6. Moreover, the projection 4a of the positive electrode terminal 4 is connected and fixed to a positive electrode lead 7 made of an aluminum alloy via the terminal insulation-sealing member 6 by caulking on the under face of the battery cover 3. Specifically, the body of the positive electrode terminal 4 is disposed (and caulked) on the surface of the battery cover 3 via the terminal insulation-sealing member 5, and the projection 4a projected from the under face of the terminal body penetrates via holes in the terminal insulation-sealing member 5, the battery cover 3, the terminal insulation-sealing member 6, and the positive electrode lead 7 ~~and caulked~~. Therefore, the body of the positive electrode terminal 4 positioned on the side of the battery cover 3 is insulation-sealed with respect to the battery cover 3, and the projection 4a penetrates to the under face side and is connected and fixed to the positive electrode lead 7.

In the specification, page 3, in the title preceding paragraph [0007], please amend the title as follows:

~~DISCLOSURE~~ BRIEF SUMMARY OF THE INVENTION

In the specification, page 3, paragraph [0008], please amend the paragraph as follows:

In such a conventional nonaqueous electrolyte secondary battery~~, however,~~ that is in the state where the positive electrode lead 7 is connected and fixed to the positive electrode 1a of the power generating element 1, the lead part 7b of the positive electrode lead 7 has to be bent. Consequently, the bending force is also applied to the connection part 7c, and it causes a problem such that the aluminum foil of the positive electrode 1a might be peeled off from the part connected and fixed to the connection part 7c.

In the specification, page 7, in the title preceding paragraph [0024], please amend the title as follows:

DETAILED DESCRIPTION OF ~~PREFERRED EMBODIMENT OF~~ THE INVENTION

In the specification, page 12, in the title preceding paragraph [0039], please amend the title as follows:

~~Industrial Applicability~~